

Heubach formulation No. 140-03

04/93

FUNCTION	PRODUCT	PRODUCER	PBW
Epoxy	Epikote 1007, 100%	Shell, today Hexion	25.70
Solvent	Methyl ethyl ketone		15.40
Glycol ether	Butyl glycol		2.60
Solvent	Solvesso 100	Exxon	7.70
<b>Mix until uniform solution prior to addition.</b>			
Solvent	Methyl ethyl ketone		5.50
Glycol ether	Butyl glycol		0.90
Solvent	Solvesso 100	Exxon	2.70
<b>Premix.</b>			
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	5.80
Magnesium silicate	Mistron Monomix	Talc de Luzenac	2.65
Titanium dioxide	Finntitan RR 2, today Kemira 650	Kemira	9.35
Antisettling agent	Aerosil 200	Degussa, today Evonik	0.40
<b>Grind.</b>			
Epoxy	Epikote 1007, 100%	Shell, today Hexion	8.30
Solvent	Methyl ethyl ketone		5.00
Glycol ether	Butyl glycol		0.80
Solvent	Solvesso 100	Exxon	2.50
<b>Mix until uniform solution prior to addition.</b>			
Melamine resin	Cymel 1158, 80%	Dyno Cyanamid, today Cytec	4.70
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
PVC in %			13.9
PVC / CPVC			0.3

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## SPECIFICATIONS

Solids in %	56.0
Vol.-% Anticorrosive pigment reg. pigment/filler	35.0

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