

Heubach formulation No. 957-05

03/20

FUNCTION	PRODUCT	PRODUCER	PBW
	Demi. water		14.00
Wetting and dispersing agent	EDAPLAN 490	MÜNZING	1.10
Neutralizing agent	AMP-90	ANGUS Chemie	0.05
Defoamer	BYK-023	BYK-Chemie	0.20
Coalescing agent	DOWANOL PPh	Dow	0.70
Premix.			
Anti-corrosive pigment	HEUCOPHOS® CMP	Heubach	4.00
Titanium dioxide	KRONOS 2190	KRONOS	12.80
Calcium carbonate	CALCILIT SUPER G	Alpha Calcit	5.40
Grind with a bead mill.			
Neutralizing agent	AMP-90	ANGUS Chemie	0.15
Corrosion inhibitor	ASCONIUM-142DA	ASCOTEC	1.95
Premix and add while stirring.			
Acrylic dispersion	ALBERDINGK AC 2435	Alberdingk Boley	56.20
Defoamer	BYK-024	BYK-Chemie	0.15
Surfactant	BYK-349	BYK-Chemie	0.20
Coalescing agent	Eastman Optifilm Enhancer 300	Eastman Chemical	1.70
Flash-rust inhibitor	HEUCOFLASH™ LQ1	Heubach	0.70
Rheology modifier	TAFIGEL PUR 45	MÜNZING	0.70
Add while stirring.			
			100.00
Adjust pH 8,5-9,5 with AMP 90.			
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0
PVC in %			22.9

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PVC / CPVC	0.4
Solids in %	47.0

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