

Heubach formulation No 675-19

09/14

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	Beckopox EP 301/75X	Allnex	21.85
Epoxy	Beckopox EP 116, 100%	Allnex	1.10
Glycol ether	Dowanol PM	CG Chemikalien	6.19
Solvent	Methyl isoamyl ketone		1.55
Aromatic hydrocarbon	Xylene		8.77
Premix.			
Aromatic hydrocarbon	Xylene		4.59
Wetting and Dispersing agent	Anti-Terra-204	Byk-Chemie	0.05
Rheology modifier	Bentone 38	Elementis	0.26
Rheology modifier	Thixogel VP	Süd-Chemie	0.26
Mix until uniform paste prior to addition.			
Antisettling agent	Aerosil R 972	Evonik	0.44
Wetting and Dispersing agent	Anti-Terra-204	Byk-Chemie	0.52
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	8.68
Barium sulphate	Albaryt	Sachtleben	15.90
Titanium dioxide	Kronos 2190	Kronos	3.29
Carbon black	Flammruß 101	Evonik	0.04
Magnesium silicate	Finntalc M15	Mondo Minerals	14.81
			88.30
Grind with a bead mill.			
Component B			
Curing agent	Versamid 115/70X	IMCD Group	11.70
Mix.			
			11.70

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			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0
PVC in %			35.3
PVC / CPVC			0.7

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