

Heubach formulation No. 15421

11/15

FUNCTION	PRODUCT	PRODUCER	PBW
Long oil alkyd	Vialkyd AF 654, 60%	Allnex	33.10
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	8.15
Barium sulphate	Albaryt	Sachtleben	19.70
Magnesium silicate	Finntalc M10 E	Mondo Minerals	11.75
Titanium dioxide	Kemira 650	Kemira	6.50
Aromatic hydrocarbon	Xylene		13.90
Glycol ether	Dowanol PM	Dow	1.50
Drier	Octa-Soligen Calcium 10	OMG	0.10
Grind.			
Rheology modifier	Bentone 34	Elementis	0.40
Aromatic hydrocarbon	Xylene		3.40
Wetting and Dispersing agent	Anti-Terra-U	Byk-Chemie	0.20
Mix until uniform paste prior to addition.			
Lead-free drier	Octa-Soligen Drier 173	OMG	1.10
Antiskinning agent	Borchinox M 2	OMG	0.20
Add components separately while mixing.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.0
PVC in %			40.1
PVC / CPVC			0.7
Solids in %			67.3

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