

Heubach formulation No. 98160

09/98

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	D.E.R. 671, 75% in Methoxypropanol	Dow	21.40
Wetting agent	Disperbyk-101	Byk-Chemie	0.50
Solvent	Aromatic 100	Exxon	1.50
Solvent	Methyl propyl ketone		3.80
Premix.			
Antisettling agent	Cab-O-Sil TS 720	Cabot	0.70
Iron oxide red	Bayferrox 222 FM	Bayer	5.60
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	5.60
Silica alumina ceramic	Zeeosphere G-400	3M	15.20
Barium sulphate	Barytes BA-25	Engelhard	18.00
Magnesium silicate	Nicron 402	Luzenac America	4.50
Grind.			
Epoxy	D.E.R. 671, 75% in Methoxypropanol	Dow	5.40
Solvent	Isopropyl alcohol		1.10
Solvent	Methyl propyl ketone		4.40
Add while mixing.			
			87.70
Component B			
Curing agent	Ancamide 801 Curing Agent, 100%	Air Products	8.80
Solvent	Aromatic 100	Exxon	1.20
Solvent	Isopropyl alcohol		2.30
Mix.			
			12.30
Mix components A and B thoroughly prior to use.			

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			100.00
SPECIFICATIONS			
Solids in %			78.8

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