

Heubach formulation No. 593-26

04/11

FUNCTION	PRODUCT	PRODUCER	PBW
Soluble alkyd	WorléeSol 61E, 75%	Worlée	12.10
Neutralizing agent	Ammonia, 25%		0.50
Glycol ether	Butyl glycol		1.00
	Demi. water		15.50
Titanium dioxide	Kronos 2190	Kronos	26.00
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	5.50
Grind with a bead mill.			
PU modified alkyd emulsion	WorléeSol E 330 W, 42%	Worlée	35.90
Drier	Additol VXW 4940, 50% in water	Cytec	1.60
Rheology modifier	DSX 1514	Cognis	0.10
Rheology modifier	DSX 2000	Cognis	0.30
Flash-rust inhibitor	WorléeAdd 458, 38% in water	Worlée	1.00
Wetting agent	WorléeAdd 340, 100%	Worlée	0.50
Add while mixing. Adjust pH 7,5-8,5 with ammonia.			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			19.7
PVC in %			27.5
PVC / CPVC			0.5
Solids in %			55.7

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