

Heubach formulation No. 231-01

07/99

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	Epikote 1001, 75%	Shell, today Hexion	17.70
Aromatic hydrocarbon	Xylene		19.20
Glycol ether	Dowanol PM	Dow	5.20
Solvent	Methyl isoamyl ketone		1.30
Antisettling agent	Anti-Terra-204	Byk-Chemie	0.80
Premix.			
Rheology modifier	Bentone SD-2	Elementis	1.00
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	16.40
Titanium dioxide	Kemira 650	Kemira	10.30
Magnesium silicate	Finntalc M15	Finnminerals, today Mondo Minerals	7.20
Iron oxide yellow	Bayferrox 3920	Bayer	2.40
Chromium oxide green	Chromoxidgrün GN-M	Bayer	0.20
Barium sulphate	Albaryt	Sachtleben	11.60
Grind 15 minutes at 2000 rpm with a bead mill.			93.30
Component B			
Curing agent	Euredur 115, 100%, today Aradur 115 BD	Ciba, today Huntsman	6.70
			6.70
Mix components A and B at least 30 minutes prior to use.			100.00
SPECIFICATIONS			
PVC in %			43.5
Solids in %			69.5
Vol.-% Anticorrosive pigment reg. pigment/filler			32.6

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