

HEUCOPHOS® ZAM-PLUS

in high solids alkyd



Solvent based

Heubach formulation No. 527-04

02/10

| FUNCTION | PRODUCT | PRODUCER | PBW |
|--|------------------------------|----------------|---------------|
| High solids alkyd | WorleeKyd TT 3502, 80X | Worlée | 26.93 |
| Wetting and Dispersing agent | Soja-Lecitin-Concentrate STA | Lubrizol | 0.30 |
| Rheology modifier | Bentone SD-2 | Elementis | 0.20 |
| Antisettling agent | Aerosil 200 | Evonik | 0.30 |
| Anticorrosive pigment | HEUCOPHOS® ZAM-PLUS | Heubach | 7.53 |
| Titanium dioxide | Kronos 2190 | Kronos | 6.31 |
| Manganese ferrite | Bayferrox 303 T | Lanxess | 0.40 |
| Magnesium silicate | Finntalc M15 | Mondo Minerals | 8.49 |
| Mica/Quartz/Chlorite | Plastorit M | Imerys Talc | 8.49 |
| Magnesium calcium carbonate | Microdol 1 | Mondo Minerals | 19.15 |
| 40 minutes at 4000 rpm. | | | |
| Glycol ether | Solvenon PM | BASF | 2.00 |
| Solvent | Methoxypropyl acetate | | 4.10 |
| Aromatic hydrocarbon | Xylene | | 14.90 |
| Drier | Octa-Soligen Calcium 10 | OMG | 0.40 |
| Drier | Octa-Soligen 69 HS | OMG | 0.20 |
| Antiskinning agent | Borchinox M 2 | OMG | 0.30 |
| Add while mixing. | | | 100.00 |
| SPECIFICATIONS | | | |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 12.3 |
| PVC in % | | | 47.3 |
| PVC / CPVC | | | 0.8 |
| Solids in % | | | 71.9 |

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