

## Clariant formulation No. SF 16 / 3, today Kuraray Specialities

02/01

FUNCTION	PRODUCT	PRODUCER	PBW
Polyvinyl butyral	Mowital B 30 HH, 100%	Clariant, today Kuraray Specialities	5.80
Solvent	Butyl alcohol		4.70
Aromatic hydrocarbon	Xylene		18.70
<b>Mix until uniform solution prior to addition.</b>			
Phenolic resin	Phenodur PR 263, 70%	Vianova Resins, today Cytec	8.50
<b>Add while mixing.</b>			
Epoxy	Beckopox EP 301, 100%	Vianova Resins, today Cytec	4.25
Aromatic hydrocarbon	Xylene		2.12
Glycol ether	Solvenon PM	BASF	2.13
<b>Mix until uniform solution prior to addition.</b>			
Magnesium silicate	Micro-Talc I.T. Extra	Mondo Minerals	8.00
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	8.00
Iron oxide red	Bayferrox 120 M	Bayer	4.80
<b>Grind.</b>			
Aromatic hydrocarbon	Xylene		2.70
Antisettling agent	Wacker HDK H 15	Wacker	0.30
Wetting agent	Additol XL 270	Cytec	0.20
<b>Mix until uniform paste prior to addition.</b>			
Solvent	Butyl alcohol		8.00
Glycol ether	Solvenon PM	BASF	8.00
Aromatic hydrocarbon	Xylene		10.60
<b>Add while mixing.</b>			
Catalyst	Phosphoric acid, 85%		0.80
Solvent	Butyl alcohol		2.40
<b>Mix until uniform solution prior to addition.</b>			

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			<b>100.00</b>