

Heubach formulation No. 03253

05/03

FUNCTION	PRODUCT	PRODUCER	PBW
Acrylic dispersion	Maincote PR-15, 47%	Rohm and Haas	54.80
	Water		7.35
Defoamer	Foamaster AP	Cognis	0.20
Wetting agent	Tamol 165A	Rohm and Haas	2.05
Wetting agent	Igepal CTA-639/W	Rhodia	0.45
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	7.15
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.80
Magnesium silicate	Talc 2610	Whittaker, Clark and Daniels	6.35
Calcium carbonate	Albaglos	Speciality Minerals	6.35
Iron oxide red	Bayferrox 222 FM	Bayer	2.90
Rheology modifier	Bentone LT	Elementis	0.10
Grind with a bead mill.			
Glycol ether	Butyl glycol		7.65
Plasticizer	Dibutyl phthalate	Eastman	0.80
Solvent	Methyl alcohol		1.75
Flash-rust inhibitor	Sodium nitrite, 15% in H ₂ O		0.90
Neutralizing agent	Ammonia, 14%		0.40
Add while mixing.			100.00
SPECIFICATIONS			
PVC in %			23.4
PVC / CPVC			0.5
Solids in %			51.4
Vol.-% Anticorrosive pigment reg. pigment/filler			26.7

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