

HEUCOSIL CTF

in coil coating



Water based

Heubach formulation No. 635-08

06/11

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uradil SZ 255 G3Z-65	DSM Coating Resins	11.40
Defoamer	Byk-022	Byk-Chemie	0.15
	Water		16.10
Premix.			
Anticorrosive pigment	HEUCOSIL CTF	Heubach	10.20
Titanium dioxide	Kronos 2190	Kronos	13.65
Mica	Micro Mica W 1	Mondo Minerals	11.20
Grind with a bead mill, fineness of grind app. 20 microns.			
Polyester	Uradil SZ 255 G3Z-65	DSM Coating Resins	30.75
Melamine resin	Cymel 303LF, 100%	Cytec	5.15
Epoxy phosphate ester	Urad DD79	DSM Coating Resins	1.10
Wetting agent	Surfynol 104 E	Air Products	0.30
Add while mixing.			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			39.0
PVC in %			30.0
PVC / CPVC			0.7
Solids in %			65.0

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