

Heubach formulation No. 252-18

06/05

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	18.10
Levelling agent	Disparlon L-1984, 50% in Solvesso 150	Kusumoto Chemicals, Exxon	2.05
Solvent	Solvesso 150	CG Chemikalien	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	1.65
Anticorrosive pigment	HEUCOPHOS® CAPP	Heubach	1.65
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.35
Titanium dioxide	Kronos 2160	Kronos	5.75
Antisettling agent	Aerosil R 972	Degussa, today Evonik	1.80
<b>Grind.</b>			
Solvent	Solvesso 150	CG Chemikalien	6.40
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	Cymel 303LF, 100%	Cytec	1.90
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	48.90
<b>Add while mixing.</b>			
Epoxy	Epikote 828, 100%	Resolution, today Hexion	1.05
Solvent	Solvesso 150	CG Chemikalien	0.20
Solvent	Isophorone		0.05
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	Nacure 2500	King Industries	1.00
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			35.4

# HEUCOPHOS<sup>®</sup> SRPP / CAPP / HEUCORIN<sup>®</sup> RZ

in coil coating



*Solvent based*

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## SPECIFICATIONS

PVC in %	12.4
PVC / CPVC	0.3

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