

Heubach formulation No. 792-16

02/16

| FUNCTION | PRODUCT | PRODUCER | PBW |
|--|------------------------|----------------|---------------|
| | Demi. water | | 11.00 |
| Dispersing agent | Additol XW 6545 | Allnex | 2.90 |
| Defoamer | Additol VXW 6211 | Allnex | 0.30 |
| Premix. | | | |
| Anticorrosive pigment | HEUCOPHOS® ZPO | Heubach | 5.20 |
| Magnesium silicate | Finntalc M15 | Mondo Minerals | 4.75 |
| Aluminium silicate | ASP 600 | BASF | 4.75 |
| Titanium dioxide | Kronos 2190 | Kronos | 4.65 |
| Nepheline syenite | Minex 10 | Quarzwerke | 4.75 |
| Carbon black | Flammruß 101 | Evonik | 0.10 |
| Grind with a bead mill. | | | |
| Glycol ether | Butyl glycol | | 1.00 |
| Defoamer | Additol VXW 6211 | Allnex | 0.10 |
| Epoxy dispersion | Beckopox EM 2120w, 45% | Allnex | 60.00 |
| Thickener | Acrysol RM-8W, 50% | Dow | 0.50 |
| Add to the grind. | | | |
| | | | 100.00 |
| SPECIFICATIONS | | | |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 17.2 |
| PVC in % | | | 24.3 |
| PVC / CPVC | | | 0.4 |
| Solids in % | | | 51.2 |

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