

Heubach formulation No. 369-07

03/06

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Curing agent	Beckopox EH 623 w/80 WA	Cytec	10.20
Dispersing agent	Additol VXW 6208	Cytec	0.25
Wetting agent	Surfynol SE-F	Air Products	0.25
	Water		8.80
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	9.20
Carbon black	Printex 300	Degussa, today Evonik	0.15
Iron oxide black	Bayferrox 306	Bayer	6.00
Magnesium silicate	Micro-Talc I.T. Extra	Mondo Minerals	8.50
Antisettling agent	Aerosil R 972	Degussa, today Evonik	0.25
Grind with a bead mill, temperature < 104°F.			
	Water		10.00
Add while mixing.			
			53.60
Component B			
Epoxy dispersion	Beckopox EP 385 w/56 WA	Cytec	46.40
Add.			
			46.40
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
PVC in %			19.0
PVC / CPVC			0.4
Vol.-% Anticorrosive pigment reg. pigment/filler			35.0

HEUCOPHOS[®] ZAM-PLUS

in epoxy dispersion



Water based

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SPECIFICATIONS

Solids in %

58.0

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