

Heubach formulation No. 555-06

02/11

FUNCTION	PRODUCT	PRODUCER	PBW
Soluble alkyd	WorleeSol 61 P	Worlée	10.40
	Water		16.10
Glycol ether	Dowanol DPM	CG Chemikalien	1.50
Wetting agent	Surfynol 104 E	Air Products	0.10
Defoamer	Byk-022	Byk-Chemie	0.20
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	8.05
Titanium dioxide	Kronos 2190	Kronos	8.00
Iron oxide black	Bayferrox 318	Lanxess	0.50
Magnesium silicate	Micro-Talc I.T. Extra	Mondo Minerals	3.60
Calcium carbonate	Hydrocarb OG	Omya	5.10
Grind with a bead mill.			
	Water		3.10
Styrene butadiene latex	Synthomer 3020	Synthomer	24.95
Glycol ether	Butyl glycol		4.00
Neutralizing agent	Ammonia, 25%		0.20
Soluble alkyd	WorleeSol 61 P	Worlée	13.90
Drier	Nuodex WEB combi AQ	Elementis	0.30
Add while mixing. Adjust pH 8.5 with ammonia, 25%			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			30.5
PVC / CPVC			0.5
PVC in %			24.3
CPVC			48.6

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