

Heubach formulation No. 315-07

09/03

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Acrylic	Macrynal VSM 2896, 60%	Solutia, today Cytec	38.40
Solvent	Methoxypropyl acetate		3.05
Solvent	Butyl acetate		9.20
Solvent	Solvesso 100	Exxon	3.05
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	10.10
Magnesium silicate	Micro-Talc A.T. Extra	Mondo Minerals	5.05
Titanium dioxide	Kemira 650	Kemira	5.90
Barium sulphate	Blanc fixe micro	Sachtleben	14.15
Solvent	Methoxypropyl acetate		4.20
Antisettling agent	Wacker HDK H 15	Wacker	0.50
Grind with a bead mill, fineness of grind < 15 microns.			93.60
Component B			
Curing agent	Desmodur N 75, 75%	Bayer	6.40
Add.			6.40
Mix components A and B thoroughly prior to use.			100.00
SPECIFICATIONS			
PVC in %			28.3
PVC / CPVC			0.5
Solids in %			63.5
Vol.-% Anticorrosive pigment reg. pigment/filler			30.0

® = Registered trademark of Heubach GmbH. Our product specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.