

Heubach formulation No. 206-08

07/14

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	18.40
Levelling agent	Disparlon L-1984, 50% in Solvesso 150	Erbslöh	2.10
Solvent	Solvesso 150	CG Chemikalien	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOSIL CTF	Heubach	2.25
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	0.55
Titanium dioxide	Kronos 2160	Kronos	5.60
Antisettling agent	Aerosil R 972	Evonik	1.70
<b>Grind.</b>			
Solvent	Solvesso 150	CG Chemikalien	6.35
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	Cymel 303LF, 100%	Allnex	1.90
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	49.70
<b>Add while mixing.</b>			
Epoxy	Epikote 828, 100%	Momentive	1.05
Solvent	Solvesso 150	CG Chemikalien	0.20
Solvent	Isophorone		0.05
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	Nacure 2500	King Industries	1.00
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			35.0
PVC in %			11.5

# HEUCOSIL CTF / HEUCOPHOS® CMP

In coil coating



*Solvent based*

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## SPECIFICATIONS

PVC / CPVC

0.3

Solids in %

40.5

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