

Heubach formulation No. 916-07

04/19

FUNCTION	PRODUCT	PRODUCER	PBW
Epoxy ester	SYNTHALAT ETH 419 50% in Xylene	Synthopol Chemie	35.10
Rheology modifier	GARAMITE-1958	BYK-Chemie	0.40
Wetting and mar / slip additive	Troysol Z370	Troy Chemical	0.20
Aromatic hydrocarbon	Xylene		14.95
Solvent	Butyl alcohol		1.10
<b>Add while stirring.</b>			
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	11.45
Magnesium silicate	Finntalc M15	MONDO MINERALS	8.15
Mica	Micro Mica W 1	Omya	5.10
Barium sulphate	EWO	SACHTLEBEN MINERALS	12.20
Iron oxide red	BAYFERROX 130 M	Lanxess	10.15
<b>Grind with a bead mill.</b>			
Lead-free drier	Octa-Soligen 203	OMG Borchers	0.90
Antiskinning agent	Borchi Nox M2	OMG Borchers	0.30
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			24.4
PVC in %			42.2
PVC / CPVC			0.8
Solids in %			65.6

\* = Registered trademark of Heubach GmbH. Our product specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.