

Heubach formulation No. 254-03

11/02

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	Araldite GT 6071, 60% in Xylene	Vantico, today Huntsman	15.95
Aromatic hydrocarbon	Xylene		10.30
Wetting agent	Lipotin 100 J	Lucas Meyer	0.25
Solvent	Methoxypropyl acetate		3.50
Premix.			
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	16.85
Titanium dioxide	Kemira 650	Kemira	3.75
Barium sulphate	Albaryt	Sachtleben	5.40
Magnesium silicate	Micro-Talc A.T. Extra	Mondo Minerals	8.35
Iron oxide yellow	Bayferrox 3920	Bayer	5.00
Iron oxide red	Bayferrox 130 M	Bayer	0.10
Rheology modifier	Bentone SD-1	Elementis	0.80
Grind with a bead mill.			
Epoxy	Araldite GT 6071, 60% in Xylene	Vantico, today Huntsman	8.00
Solvent	Methoxypropyl acetate		4.95
Add while mixing.			83.20
Component B			
Curing agent	Aradur 3776XW55	Vantico, today Huntsman	9.60
Solvent	N-Butyl alcohol		1.00
Solvent	N-Propyl alcohol		1.20
Solvent	Solvesso 100	Exxon	2.50
Glycol ether	Dowanol PM	Dow	2.50
Mix.			

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			16.80
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
PVC in %			41.5
PVC / CPVC			0.8
Solids in %			60.0

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