

Heubach formulation No. 290-14

03/15

FUNCTION	PRODUCT	PRODUCER	PBW
Short oil alkyd	Halweftal B 33/60X	Hüttenes Albertus, today DSM	30.20
Polyester	Haftharz LTW/ 60 X	Degussa, today Evonik	2.30
Glycol ether	Dowanol PM	Dow	1.00
Solvent	Butyl alcohol		2.00
Aromatic hydrocarbon	Xylene		10.20
Drier	Octa-Soligen Calcium 4	Borchers	0.50
<b>Premix.</b>			
Aromatic hydrocarbon	Xylene		2.65
Wetting agent	Fisantrol U/1	Hüttenes Albertus, today DSM	0.25
Rheology modifier	Bentone 34	Elementis	0.30
<b>Mix until uniform paste prior to addition.</b>			
Anticorrosive pigment	HEUCOPHOS® ACP	Heubach	4.15
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.50
Magnesium silicate	Finntalc M10 E	Finnminerals, today Mondo Minerals	8.45
Barium sulphate	Albaryt	Sachtleben	30.50
Titanium dioxide	Kemira 650	Kemira	6.00
<b>Grind.</b>			
Antiskinning agent	Borchinox M 2	Borchers	1.00
<b>Add components separately while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
PVC in %			44.1
PVC / CPVC			0.8
Solids in %			70.7
Vol.-% Anticorrosive pigment reg. pigment/filler			10.0

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