

Heubach formulation No. 883-03

10/18

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
	Demi. water		7.05
Wetting and dispersing agent	Additol VXW 6208/60	Allnex	2.40
Defoamer	Additol VXW 6393	Allnex	0.20
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	4.95
Iron oxide yellow	Bayferrox 3920	Lanxess	0.35
Iron oxide black	Bayferrox 306	Lanxess	0.80
Titanium dioxide	Kronos 2190	Kronos	14.15
Barium sulphate	EWO	Deutsche Baryt-Industrie	12.15
Grind with a bead mill.			
Defoamer	Additol VXW 6393	Allnex	0.20
Ester alcohol	Texanol	Eastman	0.50
Thickener	Additol VXW 6388	Allnex	0.40
Levelling and wetting agent	Additol VXW 6503N	Allnex	0.20
Corrosion and Flash Rust Inhibitor	CHE-COAT-CI L8AF	Erbslöh	0.35
Corrosion and Flash Rust Inhibitor	CHE-COAT-CI L8NF	Erbslöh	0.35
Curing agent	BECKOCURE EH 2100w/44WA	Allnex	16.65
			60.70
Component B			
Epoxy dispersion	BECKOPOX EP 387w/52WA	Allnex	39.30
			39.30
			100.00
Mix components A and B thoroughly prior to use.			
SPECIFICATIONS			

HEUCOPHOS[®] ZAM-PLUS

In epoxy dispersion



Water based

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Vol.-% Anticorrosive pigment reg. pigment/filler	18.0
PVC in %	25.0
PVC / CPVC	0.4
Solids in %	68.9
Crosslinking in %	75.0

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