

Heubach formulation No. 01219

12/01

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SH 970 M1-40, 40%	DSM	16.70
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	3.95
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.45
Titanium dioxide	Kronos 2160	Kronos	6.50
Antisettling agent	Aerosil R 972	Degussa, today Evonik	2.00
Levelling agent	Disparlon L-1984, 50% in Solvesso 150	Kusumoto Chemicals, Exxon	2.00
Solvent	Solvesso 150	Exxon	4.05
Glycol ether	Butyl glycol		1.35
<b>Grind.</b>			
Melamine resin	Cymel 303LF, 100%	Cytec	4.40
Polyester	Uralac SH 970 M1-40, 40%	DSM	45.10
<b>Add while mixing.</b>			
Epoxy	Epikote 828, 100%	Resolution, today Hexion	1.90
Solvent	Solvesso 150	Exxon	0.40
Glycol ether	Butyl glycol		0.10
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	Nacure 2500	King Industries	1.00
Solvent	Diacetone alcohol		1.60
Solvent	Solvesso 150	Exxon	6.40
Glycol ether	Butyl glycol		2.10
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
PVC in %			16.9
Solids in %			45.2

# HEUCOPHOS<sup>®</sup> SAPP / HEUCORIN<sup>®</sup> RZ

in coil coating



*Solvent based*

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## SPECIFICATIONS

Vol.-% Anticorrosive pigment reg. pigment/filler

31.6

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