

Heubach formulation No 734-04

02/14

FUNCTION	PRODUCT	PRODUCER	PBW
Epoxy ester	WorléeDur 6311, 60% dearomatized white spirit 160/200	Worlée	40.30
Drier	Octa-Soligen Calcium 10	OMG	0.25
Wetting and Dispersing agent	Soja-Lecitin-Concentrate STA	Lubrizol	0.25
Premix.			
Rheology modifier	Bentone 34	Elementis	0.45
Solvent	Dearomatized white spirit 180/210		3.70
Wetting and Dispersing agent	Anti-Terra-U	Byk-Chemie	0.45
Premix and add while mixing.			
Solvent	Dearomatized white spirit 180/210		11.50
Glycol ether	Solvenon DPM	BASF	4.00
Anticorrosive pigment	HEUCOPHOS® ZMP	Heubach	8.75
Titanium dioxide	Kronos 2190	Kronos	14.50
Magnesium silicate	Finntalc M15	Mondo Minerals	4.50
Mica	Micro Mica W 1	Mondo Minerals	4.05
Magnesium calcium carbonate	Microdol Extra	Mondo Minerals	6.05
Grind.			
Drier	Octa-Soligen Cobalt 6	OMG	0.20
Drier	Octa-Soligen Calcium 10	OMG	0.35
Antiskinning agent	Borchinox M 2	OMG	0.70
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.0
PVC in %			33.8
PVC / CPVC			0.6
Solids in %			62.0

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