

# HEUCOSIL CTF

In direct to metal one coat



Solvent based

Heubach formulation No. 924-12

10/19

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Acrylic Polyol	DOMACRYL 5187 70 BAc	Helios	43.00
Wetting and Dispersing agent	DISPERBYK-110	BYK-Chemie	1.20
Levelling agent	BYK-358 N	BYK-Chemie	0.75
Defoamer	BYK-077	BYK-Chemie	1.20
Aromatic hydrocarbon	Xylene		2.90
Rheology modifier	BENTONE 38	Elementis	0.35
Wetting and Dispersing agent	ANTI-TERRA-204	BYK-Chemie	0.10
<b>Premix.</b>			
Anticorrosive pigment	HEUCOSIL CTF	Heubach	3.00
Titanium dioxide	Ti-Pure R-960	DuPont	21.30
<b>Grind with a bead mill, fineness of grind app. 20 microns.</b>			
Light stabilizer	Tinuvin 292	BASF	0.40
Stabilizer	Irganox 1010	BASF	0.40
Solvent	Eastman EEP	Eastman	7.20
Solvent	Eastman MAK	Eastman	3.50
<b>Add to the grind.</b>			
			<b>85.30</b>
<b>Component B</b>			
Curing agent	Desmodur N 3300	Covestro	14.70
			<b>14.70</b>
<b>Mix components A and B thoroughly prior to use.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.0

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## SPECIFICATIONS

PVC in %	13.3
PVC / CPVC	0.3
Solids in %	69.5
Crosslinking in %	102.6

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