

Heubach formulation No. 865-20

11/17

FUNCTION	PRODUCT	PRODUCER	PBW
	Demi. water		10.60
Wetting agent	Edaplan 490	Münzing	1.75
Neutralizing agent	AMP-90	Angus Chemie	0.05
Defoamer	Byk-024	Byk-Chemie	0.15
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZMP	Heubach	4.65
Titanium dioxide	Kronos 2190	Kronos	11.75
Calcium carbonate	Calcilit Super G	Alpha Calcit	5.00
Grind with a bead mill.			
Acrylic dispersion	Alberdingk AC 2435VP, 44%	ALBERDINGK BOLEY	55.80
Defoamer	Byk-024	Byk-Chemie	0.30
Levelling agent	Byk-349	Byk-Chemie	0.15
	Demi. water		2.15
Neutralizing agent	AMP-90	Angus Chemie	0.30
Anti-corrosion additive	Asconium-143	Ascotec	2.85
Coalescing agent	Optifilm Enhancer 300	Eastman	2.20
Flash-rust inhibitor	Ascotran H10	Ascotec	1.15
PU-thickener	Tafigel PUR 45	Münzing	1.15
			100.00
Add while mixing. Adjust pH 9,1-9,3 with AMP-90.			
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0
PVC in %			21.6
PVC / CPVC			0.4
Solids in %			46.0

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