

Heubach formulation No. 964-05

03/20

FUNCTION	PRODUCT	PRODUCER	PBW
	Demi. water		9.50
Wetting and dispersing agent	EDAPLAN 490	MÜNZING	1.20
Neutralizing agent	AMP-90	ANGUS Chemie	0.05
Defoamer	BYK-024	BYK-Chemie	0.10
Anti-corrosive pigment	HEUCOPHOS® CMP	Heubach	2.10
Titanium dioxide	KRONOS 2190	KRONOS	12.10
Grind with a bead mill.			
Acrylic dispersion	ALBERDINGK AC 2403, 47%	Alberdingk Boley	71.00
Defoamer	BYK-024	BYK-Chemie	0.10
Surfactant	BYK-349	BYK-Chemie	0.30
Coalescing agent	Eastman Optifilm Enhancer 300	Eastman Chemical	2.00
Flash-rust inhibitor	HEUCOFLASH™ LQ1	Heubach	0.75
Rheology modifier	TAFIGEL PUR 60, 10% in BG/demi. water 10:80	MÜNZING	0.80
Add while stirring.			
			100.00
Adjust pH 8,5-9,5 with AMP 90.			
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.0
PVC in %			10.8
PVC / CPVC			0.2
Solids in %			47.6

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