

## DSM Coating Resins formulation

02/06

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SN 905 S2E5-60	DSM Coating Resins	14.40
Titanium dioxide	Kronos 2190	Kronos	8.40
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	5.70
Antisettling agent	Aerosil R 972	Degussa, today Evonik	1.30
<b>Add while mixing.</b>			
Solvent	Solvesso 150	CG Chemikalien	4.10
Glycol ether	Butyl glycol		2.80
<b>Premix.</b>			
Levelling agent	Urad DD 27, 50% in Solvesso 150	DSM Coating Resins	1.30
<b>Grind.</b>			
Polyester	Uralac SN 905 S2E5-60	DSM Coating Resins	38.80
Melamine resin	Cymel 303LF, 100%	Cytec	5.70
Epoxy	Epikote 1001, 100%	Resolution, today Hexion	2.50
Catalyst	Nacure 2500, 10% in Solvesso 150	King Industries	1.30
<b>Add to the grind.</b>			
Solvent	Solvesso 150	CG Chemikalien	7.00
Glycol ether	Butyl glycol		4.60
<b>Premix.</b>			
Solvent	Diacetone alcohol		2.10
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Solids in %			56.0

\* = Registered trademark of Heubach GmbH. Our product specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.