

Heubach formulation No. 01197

05/01

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Polyvinyl butyral	Mowital B 30 H, 100%	Clariant, today Kuraray Specialities	6.45
Solvent	n-Butyl alcohol		7.75
Solvent	Ethyl glycol		7.75
Aromatic hydrocarbon	Xylene		10.35
<b>Mix until uniform solution prior to addition.</b>			
Phenolic resin	Phenodur PR 263, 70%	Vianova Resins, today Cytec	6.60
Solvent	n-Butyl alcohol		14.50
Solvent	Ethyl glycol		14.50
Aromatic hydrocarbon	Xylene		19.25
<b>Mix.</b>			
Anticorrosive pigment	HEUCOPHOS® ZMP	Heubach	7.65
Magnesium silicate	Finntalc M05	Finnminerals, today Mondo Minerals	1.35
Antisettling agent	Aerosil 200	Degussa, today Evonik	0.55
<b>Grind with a bead mill.</b>			
			<b>96.70</b>
<b>Component B</b>			
Catalyst	Phosphoric acid, 85%		0.80
Solvent	n-Butyl alcohol		2.50
<b>Mix until uniform solution prior to addition.</b>			
			<b>3.30</b>
<b>Mix components A and B thoroughly prior to use.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
PVC in %			22.3

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## SPECIFICATIONS

Solids in %	21.3
Vol.-% Anticorrosive pigment reg. pigment/filler	73.1

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