

Heubach formulation No. 796-04

09/15

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Acrylic	Setalux A 870 BA, 70%	Nuplex Resins	39.80
Wetting and Dispersing agent	Disperbyk-110	Byk-Chemie	1.15
Levelling agent	Byk-358 N	Byk-Chemie	0.75
Defoamer	Byk-077	Byk-Chemie	1.15
Aromatic hydrocarbon	Xylene		3.70
Rheology modifier	Bentone 38	Elementis	0.35
Wetting and Dispersing agent	Anti-Terra-204	Byk-Chemie	0.10
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	4.30
Titanium dioxide	Tioxide TR-92	Huntsman	23.90
<b>Grind with a bead mill, fineness of grind app. 20 microns.</b>			
Light stabilizer	Tinuvin 292	BASF	0.40
Solvent	Eastman EEP	Eastman	7.00
Solvent	Eastman MAK	Eastman	3.30
<b>Add to the grind.</b>			
<b>Component B</b>			
Curing agent	Desmodur N 3300	Covestro	13.60
Adhesion promoter	Dynasylan Glymo	Evonik	0.50
<b>Mix components A and B thoroughly prior to use.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.5
PVC in %			16.9
PVC / CPVC			0.3
Solids in %			69.8

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