

Heubach formulation No. 917-05

03/19

FUNCTION	PRODUCT	PRODUCER	PBW
Long oil alkyd	SYNTHALAT PL 754, 60% in Shellsol D 60	Synthopol Chemie	19.80
Drier	Octa-Soligen Calcium 10	OMG Borchers	0.25
Wetting and mar / slip additive	Troysol Z370	Troy Chemical	0.50
Solvent	Shellsol D 40		7.50
Premix.			
Solvent	Shellsol D 40		3.00
Rheology modifier	Bentone 34	Elementis	0.35
Wetting and Dispersing agent	ANTI-TERRA-204	BYK-Chemie	0.20
Premix and add while stirring.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	11.60
Titanium dioxide	KRONOS 2310	KRONOS	12.65
Aluminosilicate	PHYLLOMAT F	Imerys	5.05
Mica/Quartz/Chlorite	Plastorit 000	Imerys Talc	3.40
Mica	Micro Mica W 1	Omya	6.30
Magnesium calcium carbonate	Microdol Extra	Omya	6.30
Grind with a bead mill.			
Long oil alkyd	SYNTHALAT PL 754, 60% in Shellsol D 60	Synthopol Chemie	19.80
Defoamer	BYK-054	BYK-Chemie	0.25
Drier	Borchi OXY - Coat 1101	OMG Borchers	0.20
Drier	Octa-Soligen Zirconium 18	OMG Borchers	0.60
Glycol ether	DOWANOL PM	Dow	2.00
Antiskinning agent	Borchi Nox M2	OMG Borchers	0.25
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0

HEUCOPHOS[®] ZAM-PLUS

In long oil alkyd



Solvent based

Heubach formulation No. 917-05

03/19

SPECIFICATIONS

PVC in %	40.6
PVC / CPVC	0.7
Solids in %	69.4

* = Registered trademark of Heubach GmbH. Our product specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.