

Heubach formulation No. 723-06

11/13

FUNCTION	PRODUCT	PRODUCER	PBW
	Demi. water		8.20
Thickener	Acrysol RM 5000	Dow	0.50
Dispersing agent	Tego Dispers 750 W	Tego Evonik	0.40
Wetting agent	Surfynol 104 E	Air Products	0.40
Defoamer	Byk-023	Byk-Chemie	0.20
Neutralizing agent	AMP-90	Angus Chemie	0.20
Titanium dioxide	Tioxide TR-92	Huntsman	11.70
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	2.50
Grind with a bead mill.			
	Demi. water		1.60
Defoamer	Byk-024	Byk-Chemie	0.15
Styrene-acrylic dispersion	Pliotec HDT 12, 50%	OMNOVA Solutions	65.15
Coalescing agent	Mono propylene glycol		1.00
Glycol ether	Dowanol DPM	Dow	0.80
Glycol ether	Dowanol DPnB	Dow	1.20
Coalescing agent	Optifilm Enhancer 300	Eastman	0.50
PU-thickener	Acrysol RM-8 W	Dow	0.20
Flash-rust inhibitor	AB Rust A4	Labema	0.70
	Demi. water		4.60
Add to the grind.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.0
PVC in %			10.9
PVC / CPVC			0.2

HEUCOPHOS[®] ZCP-PLUS

In direct to metal one coat



Water based

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SPECIFICATIONS

Solids in %

46.8

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