HEUCOPHOS® ZAM-PLUS

in epoxy ester

Solvent based



Heubach formulation No. 08307	07/08

FUNCTION	PRODUCT	PRODUCER	PBW
Epoxy ester	WorléeDur 6311, 60%	Worlée	39.80
Drier	Octa-Soligen Calcium 10	Borchers	0.20
Dispersing agent	Soja-Lecitin-Concentrate STA	Lubrizol	0.20
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	9.00
Titanium dioxide	Kronos 2190	Kronos	13.05
Magnesium silicate	Finntalc M15	Mondo Minerals	6.10
Mica	Micro Mica W 1	Mondo Minerals	5.25
Magnesium calcium carbonate	Microdol Extra	Mondo Minerals	7.85
Grind.			
Rheology modifier	Bentone 34 paste, 60% in Exxsol D 60	Elementis, Exxon	4.00
Drier	Octa-Soligen Cobalt 6	Borchers	0.15
Drier	Octa-Soligen Calcium 10	Borchers	0.30
Solvent	Exxsol D 60	Exxon	10.00
Glycol ether	Solvenon DPM	BASF	3.50
Antiskinning agent	Exkin 2	Elementis	0.60
Add while mixing.			
			100.00
SPECIFICATIONS			
Vol% Anticorrosive pigment reg. pig	gment/filler		20.0
PVC / CPVC			0.6
Solids in %			68.0
PVC in %			35.0

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