

Heubach formulation No 663-07

01/14

FUNCTION	PRODUCT	PRODUCER	PBW
Short oil alkyd	WorléeKyd SM 433/60X	Worlée	34.60
Solvent	Solvesso 100	Exxon	22.10
Glycol ether	Dowanol PM	CG Chemikalien	2.00
Antisettling agent	Aerosil 300	Evonik	0.30
Premix.			
Aromatic hydrocarbon	Xylene		2.61
Rheology modifier	Bentone 38	Elementis	0.30
Wetting and Dispersing agent	Anti-Terra-204	Byk-Chemie	0.09
Mix until uniform paste prior to addition.			
Drier	Octa-Soligen Calcium 10	OMG	0.45
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	7.98
Titanium dioxide	Kronos 2190	Kronos	4.74
Mica/Quartz/Chlorite	Plastorit M	Luzenac	4.74
Iron oxide black	Bayferrox 318	Lanxess	0.47
Magnesium silicate	Finntalc M15	Mondo Minerals	11.38
Magnesium calcium carbonate	Microdol Extra	Mondo Minerals	7.59
Grind with a bead mill.			
Drier	Octa-Soligen Cobalt 6	OMG	0.20
Drier	Octa-Soligen Zirkonium 12	OMG	0.15
Antiskinning agent	Exkin 2	Elementis	0.30
Add while mixing.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.7
PVC in %			40.7

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SPECIFICATIONS

PVC / CPVC

0.8

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