

Heubach formulation No. 429-22

05/07

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	18.45
Levelling agent	Disparlon L-1984, 50% in Solvesso 150	Kusumoto Chemicals, Exxon	2.10
Solvent	Solvesso 150	CG Chemikalien	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	2.95
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.30
Titanium dioxide	Kronos 2160	Kronos	5.00
Antisettling agent	Aerosil R 972	Degussa, today Evonik	1.50
<b>Grind.</b>			
Solvent	Solvesso 150	CG Chemikalien	6.35
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	Cymel 303LF, 100%	Cytec	1.95
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	49.90
<b>Add while mixing.</b>			
Epoxy	Epikote 828, 100%	Resolution, today Hexion	1.05
Solvent	Solvesso 150	CG Chemikalien	0.20
Solvent	Isophorone		0.05
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	Nacure 2500	King Industries	1.05
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			31.5
PVC / CPVC			0.3

# HEUCOPHOS<sup>®</sup> SRPP / HEUCORIN<sup>®</sup> RZ

in coil coating



*Solvent based*

Heubach formulation No. 429-22

05/07

## SPECIFICATIONS

PVC in %

14.0

\* = Registered trademark of Heubach GmbH. Our product specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.