HEUCOPHOS® SRPP / HEUCORIN® RZ

in coil coating

Solvent based

Heubach formulation No. 429-22   **05/07**

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	18.45
Levelling agent	Disparlon L-1984, 50% in Solvesso 150	Kusumoto Chemicals, Exxon	2.10
Solvent	Solvesso 150	CG Chemikalien	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	2.95
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.30
Titanium dioxide	Kronos 2160	Kronos	5.00
Antisettling agent	Aerosil R 972	Degussa, today Evonik	1.50
Grind.			
Solvent	Solvesso 150	CG Chemikalien	6.35
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	Cymel 303LF, 100%	Cytec	1.95
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	49.90
Add while mixing.			
Epoxy	Epikote 828, 100%	Resolution, today Hexion	1.05
Solvent	Solvesso 150	CG Chemikalien	0.20
Solvent	Isophorone		0.05
Mix until uniform solution prior to addition.			
Catalyst	Nacure 2500	King Industries	1.05
Add while mixing.			
			100.00

SPECIFICATIONS	
Vol.-% Anticorrosive pigment reg. pigment/filler	31.5
PVC / CPVC	0.3

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PVC in %	14.0