

Heubach formulation No. 99164

10/99

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Dynapol L 205, 100%	Degussa, today Evonik	15.00
Solvent	Solvesso 150	Exxon	15.75
Solvent	DBE (Dibasic ester)	Lemro	12.25
Solvent	Diacetone alcohol		7.00
<b>Mix until uniform solution prior to addition.</b>			
Polyester	Dynapol L 208, 100%	Degussa, today Evonik	3.75
Solvent	Solvesso 150	Exxon	3.95
Solvent	DBE (Dibasic ester)	Lemro	3.05
Solvent	Diacetone alcohol		1.75
<b>Mix until uniform solution prior to addition.</b>			
Solvent	Solvesso 150	Exxon	5.60
Solvent	DBE (Dibasic ester)	Lemro	4.40
Solvent	Diacetone alcohol		2.50
Adhesion agent	Silan A-187	Union Carbide	0.65
<b>Add while mixing.</b>			
Solvent	Butyl alcohol		3.23
Aromatic hydrocarbon	Xylene		1.10
Epoxy	Epikote 828, 100%	Shell, today Hexion	1.40
Catalyst	Phosphoric acid, 85%		0.57
<b>Mix until uniform solution prior to addition.</b>			
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	8.00
Titanium dioxide	Tiona RCL-472	Millenium Inorganic Chemicals	2.90
Magnesium silicate	Micro-Talc I.T. Extra	Mondo Minerals	1.35
Melamine resin	Cymel 350, 100%	Cytec	4.30
<b>Grind.</b>			

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Solvent	Ethylene glycol acetate		1.07
Epoxy	Epikote 828, 100%	Shell, today Hexion	0.13
Catalyst	Cycat 600	Cytec	0.30
<b>Mix until uniform solution prior to addition.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Solids in %			38.0
Vol.-% Anticorrosive pigment reg. pigment/filler			68.7

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