

Heubach formulation No. 99155

08/99

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Epoxy	Epon Resin 1001-X-75	Shell, today Hexion	22.50
Solvent	Cellosolve	Union Carbide	6.60
<b>Premix.</b>			
Aromatic hydrocarbon	Xylene		6.20
Rheology modifier	Bentone 34	Elementis	0.60
Solvent	Methyl alcohol		0.20
<b>Mix until uniform paste prior to addition.</b>			
Iron oxide red	Bayferrox 222 FM	Bayer	7.10
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	6.60
Magnesium silicate	Nytal 400	R.T. Vanderbilt	26.45
<b>Grind.</b>			
Aromatic hydrocarbon	Xylene		2.20
Solvent	Cellosolve	Union Carbide	3.50
Melamine resin	Beetle 1032-10	Cytec	2.20
Solvent	Diacetone alcohol		2.20
<b>Add while mixing.</b>			
			<b>86.35</b>
<b>Component B</b>			
Curing agent	Euredur 115/70 X, today Aradur 115 X 70 BD	Ciba, today Huntsman	12.35
Solvent	Cellosolve	Union Carbide	1.30
<b>Mix.</b>			
			<b>13.65</b>
<b>Mix components A and B at least 30 minutes prior to use.</b>			
			<b>100.00</b>

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## SPECIFICATIONS

Solids in %

68.5

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