

Heubach formulation No. 882-04

10/18

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Epoxy dispersion	BECKOPOX EP 387w/52WA	Allnex	47.75
	Demi. water		6.10
Wetting and dispersing agent	Additol VXW 6208/60	Allnex	2.05
Defoamer	Additol VXW 6393	Allnex	0.20
<b>Premix.</b>			
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	4.00
Iron oxide yellow	Bayferrox 3920	Lanxess	0.40
Iron oxide black	Bayferrox 306	Lanxess	0.85
Titanium dioxide	Kronos 2190	Kronos	14.55
Barium sulphate	EWO	Deutsche Baryt-Industrie	12.50
<b>Grind with a bead mill.</b>			
Defoamer	Additol VXW 6393	Allnex	0.20
Ester alcohol	Texanol	Eastman	0.45
Thickener	Additol VXW 6388	Allnex	0.35
Levelling and wetting agent	Additol VXW 6503N	Allnex	0.20
			<b>89.60</b>
<b>Component B</b>			
Curing agent	BECKOPOX EH 613w/80WA	Allnex	5.20
	Demi. water		5.20
			<b>10.40</b>
			<b>100.00</b>
<b>Mix components A and B thoroughly prior to use.</b>			
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			17.7

## SPECIFICATIONS

PVC in %	24.6
PVC / CPVC	0.4
Solids in %	63.1
Crosslinking in %	75.0

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