

Heubach formulation No. 206-12

07/14

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	17.95
Levelling agent	Disparlon L-1984, 50% in Solvesso 150	Erbslöh	2.05
Solvent	Solvesso 150	CG Chemikalien	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	2.30
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	1.60
Titanium dioxide	Kronos 2160	Kronos	6.20
Antisettling agent	Aerosil R 972	Evonik	1.90
Grind.			
Solvent	Solvesso 150	CG Chemikalien	6.35
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	Cymel 303LF, 100%	Allnex	1.90
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	48.30
Add while mixing.			
Epoxy	Epikote 828, 100%	Momentive	1.05
Solvent	Solvesso 150	CG Chemikalien	0.20
Solvent	Isophorone		0.05
Mix until uniform solution prior to addition.			
Catalyst	Nacure 2500	King Industries	1.00
Add while mixing.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			35.0
PVC in %			13.0

HECOPHOS[®] SRPP / HEUCOPHOS[®] CMP

In coil coating



Solvent based

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SPECIFICATIONS

PVC / CPVC

0.3

Solids in %

42.0

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