

Heubach formulation No. 02225

02/02

FUNCTION	PRODUCT	PRODUCER	PBW
	Water		3.55
Glycol ether	Methyl Carbitol	Union Carbide	0.90
Wetting agent	Tamol 165	Rohm and Haas	1.10
Wetting agent	Triton CF-10	Union Carbide	0.15
Neutralizing agent	Ammonia, 25%		0.10
Defoamer	Drewplus L-405	Drew Ameroid	0.10
Premix.			
Titanium dioxide	Ti-Pure Rutile R-706	DuPont	14.00
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	5.00
Grind.			
Acrylic dispersion	Maincote HG-56, 50%	Rohm and Haas	53.10
	Water		9.90
Glycol ether	Methyl Carbitol	Union Carbide	3.05
Premix and add to the grind.			
Solvent	Ektasolve EEH	Eastman	2.05
Solvent	Benzyl alcohol		2.05
Plasticizer	Dibutyl phthalate	Eastman	1.50
Neutralizing agent	Ammonia, 25%		0.40
Flash-rust inhibitor	Corrosion inhibitor L 1	Erbslöh	0.50
Defoamer	Drewplus L-493	Drew Ameroid	0.10
PU-thickener	Acrysol RM-1020	Rohm and Haas	2.05
PU-thickener	Acrysol RM-8 W	Rohm and Haas	0.40
Add while mixing.			
			100.00
SPECIFICATIONS			

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Solids in %	46.4
Vol.-% Anticorrosive pigment reg. pigment/filler	27.9

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