

Heubach formulation No. 851-02

10/17

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	Araldite GZ 7071, 75% in xylene	Huntsman	18.95
Epoxy	Araldite GY 783 BD, 100%	Huntsman	14.20
Solvent	n-Butyl alcohol		5.00
Defoamer	Byk-057	Byk-Chemie	0.45
Rheology modifier	Luvotix P 25 X	Lehmann & Voss	0.10
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	7.50
Iron oxide red	Bayferrox 222	Lanxess	5.30
Aluminium silicate	Sillitin Z 86	Hoffmann Mineral	31.75
			83.25
Grind with a bead mill.			
Component B			
Solvent	Shellisol A	Shell	5.00
Curing agent	Aradur 450 BD, 100%	Huntsman	11.75
			16.75
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			15.0
PVC in %			29.9
PVC / CPVC			0.6
Solids in %			84.7

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