

in Short oil alkyd

Solvent based coatings

Heubach formulation No. 245-01

Rev. Number: 01.01

06/00

Function	Product	Producer	PBW
Short oil alkyd	Halweftal® B 33	DSM Coating Resins	29.95
Polyester resin solution	TEGO® AddBond LTW	Evonik	2.30
Drier	Octa-Soligen® Calcium 4, basic	Borchers	0.50
Premix.			
Solvent	Xylene		2.60
Wetting and dispersing agent	ANTI-TERRA®-204	BYK-Chemie	0.20
Rheology modifier	BENTONE® 34	Elementis	0.30
Mix until uniform paste prior to addition.			
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	7.75
Iron oxide yellow pigment	BAYFERROX® 3910	LANXESS	9.75
Titanium dioxide	KRONOS® 2190	KRONOS	4.80
Barium sulfate	Albasoft 70	Sachtleben Minerals	14.60
Calcium carbonate	Millicarb®	Omya	6.20
Magnesium silicate	FINNTALC M10	Elementis	6.80
Grind.			
Antiskinning agent	Borchi® Nox M2	Borchers	1.05
Glycol ether	DOWANOL™ PM	Dow	1.00
Solvent	Butyl alcohol		2.00
Solvent	Xylene		10.20
Add components separately while stirring.			

 100.00
Specifications

Vol.-% Anticorrosive pigment reg. pigment/filler	15.1
PVC in %	45.3
PVC / CPVC	0.8
Solids in %	69.8

Gf-SB01_002-01_01B

Our application information and any other information in this document as well as our product specifications are based on our current state of knowledge at the Revision Date mentioned in the respective document. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The product specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.