

in Short oil alkyd

Solvent based coatings

Allnex formulation No. 299-05

Rev. Number: 01.01

05/03

Function	Product	Producer	PBW
Short oil alkyd	VIALKYD® AF 342n/60X	Allnex	34.55
Solvent	Xylene		18.55
Rheology modifier	BENTONE® SD-3	Elementis	0.40
Drier	Octa-Soligen® Calcium 10, basic	Borchers	0.10
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	10.00
Barium sulfate	Albasoft 70	Sachtleben Minerals	18.25
Magnesium silicate	FINNTALC M10	Elementis	10.80
Titanium dioxide	KRONOS® 2190	KRONOS	6.00
Grind.			
Drier	Octa-Soligen® 173	Borchers	1.10
Antiskinning agent	Borchi® Nox M2	Borchers	0.25
Add components separately while stirring.			

100.00

Specifications	
Vol.-% Anticorrosive pigment reg. pigment/filler	22.0
PVC in %	40.5
PVC / CPVC	0.7
Solids in %	67.0

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