

## in Short oil alkyd

Solvent based coatings

Heubach formulation No. 299-03

Rev. Number: 01.01

07/07

Function	Product	Producer	PBW
Short oil alkyd	VIALKYD® AF 342n/60X	Allnex	36.90
Solvent	Xylene		18.55
Rheology modifier	BENTONE® SD-3	Elementis	0.40
Drier	Octa-Soligen® Calcium 10, basic	Borchers	0.10
<b>Premix.</b>			
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	8.35
Barium sulfate	Albasoft 70	Sachtleben Minerals	17.85
Magnesium silicate	FINNTALC M10	Elementis	10.55
Titanium dioxide	KRONOS® 2190	KRONOS	5.85
<b>Grind.</b>			
Drier	Octa-Soligen® 173	Borchers	1.20
Antiskinning agent	Borchi® Nox M2	Borchers	0.25
Add components separately while stirring.			

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100.00
**Specifications**

Vol.-% Anticorrosive pigment reg. pigment/filler	22.0
PVC in %	38.4
PVC / CPVC	0.7

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