

## in Short oil alkyd

Solvent based coatings

Heubach formulation No. 290-11

Rev. Number: 01.01

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Function	Product	Producer	PBW
Short oil alkyd	Halweftal® B 33	DSM Coating Resins	30.80
Polyester resin solution	TEGO® AddBond LTW	Evonik	2.35
Glycol ether	DOWANOL™ PM	Dow	1.00
Solvent	Butyl alcohol		2.00
Solvent	Xylene		10.15
Drier	Octa-Soligen® Calcium 4, basic	Borchers	0.55
<b>Premix.</b>			
Solvent	Xylene		2.65
Wetting and dispersing agent	ANTI-TERRA®-204	BYK-Chemie	0.25
Rheology modifier	BENTONE® 34	Elementis	0.30
<b>Mix until uniform paste prior to addition.</b>			
Anticorrosive pigment	HEUCOPHOS® ACP	Heubach	8.35
Titanium dioxide	KRONOS® 2190	KRONOS	5.40
Barium sulfate	Albasoft 70	Sachtleben Minerals	27.45
Magnesium silicate	FINNTALC M10	Elementis	7.65
<b>Grind.</b>			
Antiskinning agent	Borchi® Nox M2	Borchers	1.10
<b>Add while stirring.</b>			
			100.00

**Specifications**

Vol.-% Anticorrosive pigment reg. pigment/filler	22.0
PVC in %	43.9
PVC / CPVC	0.8
Solids in %	70.4

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