

in Long oil alkyd

Solvent based coatings

Heubach formulation No. 14411

Rev. Number: 01.01

09/14

| Function | Product | Producer | PBW |
|---|---------------------------------|---------------------|--------|
| Long oil alkyd | VIALKYD® AF 654/60X | Allnex | 33.10 |
| Anticorrosive pigment | HEUCOPHOS® CMP | Heubach | 7.40 |
| Barium sulfate | Albasoft 70 | Sachtleben Minerals | 20.10 |
| Magnesium silicate | FINNTALC M10 | Elementis | 11.95 |
| Titanium dioxide | KRONOS® 2190 | KRONOS | 6.65 |
| Solvent | Xylene | | 13.90 |
| Glycol ether | DOWANOL™ PM | Dow | 1.50 |
| Drier | Octa-Soligen® Calcium 10, basic | Borchers | 0.10 |
| Grind. | | | |
| Rheology modifier | BENTONE® 34 | Elementis | 0.40 |
| Solvent | Xylene | | 3.40 |
| Wetting and dispersing agent | ANTI-TERRA®-U | BYK-Chemie | 0.20 |
| Mix until uniform paste prior to addition. | | | |
| Drier | Octa-Soligen® 173 | Borchers | 1.10 |
| Antiskinning agent | Borchi® Nox M2 | Borchers | 0.20 |
| Add components separately while stirring. | | | |
| | | | 100.00 |

Specifications

| | |
|--|------|
| Vol.-% Anticorrosive pigment reg. pigment/filler | 20.0 |
| PVC in % | 40.1 |
| PVC / CPVC | 0.7 |
| Solids in % | 67.3 |

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