

in Long oil alkyd

Solvent based coatings

Heubach formulation No. 15421

Rev. Number: 01.01

11/15

Function	Product	Producer	PBW
Long oil alkyd	VIALKYD® AF 654/60X	Allnex	33.10
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	8.15
Barium sulfate	Albasoft 70	Sachtleben Minerals	19.70
Magnesium silicate	FINNTALC M10	Elementis	11.75
Titanium dioxide	KRONOS® 2190	KRONOS	6.50
Solvent	Xylene		13.90
Glycol ether	DOWANOL™ PM	Dow	1.50
Drier	Octa-Soligen® Calcium 10, basic	Borchers	0.10
Grind.			
Rheology modifier	BENTONE® 34	Elementis	0.40
Solvent	Xylene		3.40
Wetting and dispersing agent	ANTI-TERRA®-U	BYK-Chemie	0.20
Mix until uniform paste prior to addition.			
Drier	Octa-Soligen® 173	Borchers	1.10
Antiskinning agent	Borchi® Nox M2	Borchers	0.20
Add components separately while stirring.			
			100.00

Specifications

Vol.-% Anticorrosive pigment reg. pigment/filler	20.0
PVC in %	40.1
PVC / CPVC	0.7
Solids in %	67.3

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