

## in Styrene acrylic resin

Other solvent based coatings

Heubach formulation No. 02238

Rev. Number: 01.01

04/02

Function	Product	Producer	PBW
Styrene acrylic resin	Pliolite® AC4	Synthomer	8.60
Styrene acrylic resin	Pliolite® AC80	Synthomer	7.90
Polyester solid modified	TEGO® AddBond LTH	Evonik	1.20
Plasticizer	RESAMIN® HF 480	Allnex	1.50
<b>Premix.</b>			
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	23.60
Magnesium silicate	Microtalc™ IT Extra	Elementis	5.90
Titanium dioxide	TIOXIDE® TR92	Venator	7.10
<b>Grind.</b>			
Solvent	White Spirit (100-160 °C)		27.70
Solvent	Solvesso™ 100	ExxonMobil	16.50
<b>Add while stirring.</b>			

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100.00

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