

## in Epoxy ester

Solvent based coatings

Heubach formulation No. 06293

Rev. Number: 01.01

08/06

Function	Product	Producer	PBW
Epoxy ester	WorléeDur D 6311	Worlée-Chemie	39.80
Drier	Octa-Soligen® Calcium 10, basic	Borchers	0.20
Wetting and dispersing agent	SOYA-LECITHIN-CONCENTRATE™ STA	Lubrizol	0.20
<b>Premix.</b>			
Anticorrosive pigment	Calcium Phosphate CP	Heubach	7.35
Titanium dioxide	KRONOS® 2190	KRONOS	13.75
Magnesium silicate	FINNTALC M15	Elementis	6.40
Muscovite mica	Micro Mica™ W1	Omya	5.50
Calcium/Magnesium carbonate	MICRODOL® EXTRA	Omya	8.25
<b>Grind.</b>			
Rheology modifier	BENTONE® 34, 60% in Exxsol™ D60	Elementis/ExxonMobil	4.00
Drier	Octa-Soligen® Cobalt 6	Borchers	0.15
Drier	Octa-Soligen® Calcium 10, basic	Borchers	0.30
Solvent	Exxsol™ D60	ExxonMobil	10.00
Glycol ether	DOWANOL™ DPM	Dow	3.50
Antiskinning agent	Exkin® 2	Venator	0.60
<b>Add while stirring.</b>			
			100.00

<b>Specifications</b>	
Vol.-% Anticorrosive pigment reg. pigment/filler	20.0
PVC / CPVC	0.6
Solids in %	68.0

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