

## in Epoxy ester

Solvent based coatings

Heubach formulation No. 916-07

Rev. Number: 01.01

04/19

| Function                       | Product           | Producer            | PBW           |
|--------------------------------|-------------------|---------------------|---------------|
| Epoxy ester                    | SYNTHALAT ETH 419 | Synthopol Chemie    | 35.10         |
| Rheology modifier              | GARAMITE®-1958    | BYK-Chemie          | 0.40          |
| Wetting and mar/slip agent     | TROYSOL™ Z370     | Troy Chemical       | 0.20          |
| Solvent                        | Xylene            |                     | 14.95         |
| Solvent                        | Butyl alcohol     |                     | 1.10          |
| <b>Add while stirring.</b>     |                   |                     |               |
| Anticorrosive pigment          | HEUCOPHOS® ZPO    | Heubach             | 11.45         |
| Magnesium silicate             | FINNTALC M15      | Elementis           | 8.15          |
| Muscovite mica                 | Micro Mica™ W1    | Omya                | 5.10          |
| Barium sulfate                 | EWO               | Sachtleben Minerals | 12.20         |
| Iron oxide red pigment         | BAYFERROX® 130 M  | LANXESS             | 10.15         |
| <b>Grind with a bead mill.</b> |                   |                     |               |
| Drier                          | Octa-Soligen® 203 | Borchers            | 0.90          |
| Antiskinning agent             | Borchi® Nox M2    | Borchers            | 0.30          |
| <b>Add while stirring.</b>     |                   |                     |               |
|                                |                   |                     | <b>100.00</b> |

### Specifications

|  |      |
|--|------|
| Vol.-% Anticorrosive pigment reg. pigment/filler | 24.4 |
| PVC in %   | 42.2 |
| PVC / CPVC                                       | 0.8  |
| Solids in %                                      | 65.6 |

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