

## in High solid epoxy

Solvent based coatings

Heubach formulation No. 03250

Rev. Number: 01.01

05/03

Function	Product	Producer	PBW
<b>Component A</b>			
Epoxy resin	EPON™ Resin 828	Hexion	25.80
Rheology modifier	M-P-A® 1078-X	Elementis	0.50
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	7.10
Wollastonite	10 AS WOLLASTOCOAT®	NYCO Minerals	2.70
Mg/Al phyllosilicate	Chlorite		7.80
Barium sulfate	Sparmite F	Venator	9.00
Rheology modifier	CAB-O-SIL® TS-720	Cabot	0.60
<b>Grind with a bead mill.</b>			
Reactive diluent	EPODIL® L	Hexion	2.90
Solvent	Super High Flash Naphtha		9.80
Urea resin	CYMEL® U-216-8 resin	Allnex	2.10
Aluminium pigment paste	Aluminium paste L-243	Silberline	10.50
Solvent	Diacetone alcohol		2.00
Solvent	Super High Flash Naphtha		3.90
<b>Add while stirring.</b>			
			84.70
<b>Component B</b>			
Curing agent	ANCAMIDE® 2353	Evonik	15.30
<b>Add while stirring.</b>			
			15.30
<b>Mix components A and B thoroughly prior to use.</b>			
			100.00
<b>Specifications</b>			
Solids in %			79.5

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